(Continued from Preceding Page)
underground tank shall be limited, with respect to the adjoining
property, as if a seven foot basement existed.
500.18 Capacity and Location of Above Ground Tanks.
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600.18-10 cutation to the Capacity of Capa

TABLE 1-MINIMUM DISTANCE OF OUTSIDE ABOVE GROUND

ADJOINING PROPERT				PERTY	Y OR NEAREST BUILDING.				
Capacit G	ty.					Building	Distance or Prope	to Neare: rty Line	
. 0	to	600					. 5 feet		
601	to	1.000					. 10 feet		
1 000	+0	3,000					. 15 feet		
9 000	**	91 000					. 25 Teet		
31,000	to	45,000					. 40 feet		

1,000 to 40,000
At Marketing Stations and elsewhere truck loading racks shall be parated from tanks, warehouses, other plant building, by disness at least equivalent to those specified in Table 1.
500,18-2 The minimum distances between above ground storage mks shall be in accordance with the following table:

TABLE 2-MINIMUM DISTANCES BETWEEN ABOVE GROUND STORAGE TANKS

(applies to all classes of liquids		D:
Capacity of tank (or of the larger of the two tanks between which distance	Minimum Between	
is to be measured) Gallons 18,000 or less		feet
18,000 to 24,000		feet feet
48,000 to 75,000 75,000 to 100,000	13	feet
Over 100 000 Distance ed	iual to the	diameter
(or the greatest horizonta	e tank, o	r of the

is not cylindrical) of the tank, or of the larger of the two tanks between which distance is to be measured.

500.18-3 Above Ground Storage Prohibited—Outside the fire limits, nove ground storage tanks for Class I or II liquids shall be prohibited lumber yards, wood working plants and other types of business or anufacturing establishments which constitute a high risk, due to the ture of the business, construction of buildings involved and property possed, and classified as high hazard or moderate hazard use in the size Building Code (B.O.C.A.) Building Officials Conference of

24,000 to 48,000 ... 10 feet 48,000 to 75,000 ... 10 feet 50,000 ... 10 feet 50,000

Minimum Emergency			Approximate diameter of free circular open- ing (unobstructed by valve discs, etc.) re-						
	Relief		quired to discharge petroleum vapors at the						
			given rates for the following allowable						
	Capa	city	internal pressures.						
	Requ	ired							
	Capacity	Cubic feet	3 inches	I lb. per	5 lbs. per	25 lbs. per			
	of Tank	per hour	of water	sq. in.	sq. in.	sq. in.			
	Required		\ (Parel )	on an orifice o	nofficient of	0.7 and			
			(Dased )	apor specific g	ravity of 2	5)			
	1.000	16,000	4" "	21/4"	114"	1"			
	4.000	44,000	6% "	3 1/4 "	214"	1 % "			
	18,000	88,000	91/4"	514."	3 1/4 "	21/2"			
	25,000	105,000	1014 "	6"	4"	2% "			
	56,000	160,000	12% "	734 "	5"	314"			
	100,000	230,000	15 1/4 "	8% "	6"	4"			
	155,000	290,000	1714"	9% "	614"	416"			
	222,000	330,000	1814."	101/2"	7	4%"			
	475,000	395,000	20"	1114"	7%"	5"			
	735,000	410,000	2014 "	111/2"	7%"	514"			
	Unlimited	410,000	2014 "	111/2"	7%"	514."			
			d Tanks Labe						
	500,20-1	Above gro	and tanks for	Class I and	II liquids	shall have			

735,000 410,000	20 1/2 11 1/2	1% 5%		of
Unlimited 410,000	20 1/2 " 11 1/2 "	7%" 5%"	150,001 to 400,000 5 inch	Α,
500.20 Above Ground	Tanks Labeled.			ig
500.20-1 Above groun	d tanks for Class I and I	I liquids shall have	Over 1.000,000 two 6 inch	18
painted conspicuously up	on their sides in letters at	least 2 inches high,	500.27-2 Vent pipes for tanks containing a liquid having a flash	
the wording, "FLAMMA	BLE—KEEP FIRE AWA	Y."	point under 100 degrees F. shall terminate outside buildings at least	H.
500.20-2. All barrels.	tanks or other containers	containing Class I,	Amelia (10) feet about amound lovel and not within five (5) feet	
II, or III liquids except	Class III liquids connec	ted to domestic oil	horizontally or vertically from any window or other opening into a	ga
burners or dry cleaning	systems, shall be proper	ly labeled so as to		as he
readily identify the cont				co:
500.21 Material of U	nderground Tanks.			he
	be constructed of galvanize			sv.
	f a thickness not less tha		shall be 1¼ inch.	у
	ier than 35° A.P.I. tanks	may be constructed	500.27-3. Vent pipes for tanks containing a liquid having a flash	
	with the Standards of the	American Concrete		sh:
Institute.		\.		sic
500.21-2 UNDERGRO	OUND STORAGE TANKS	Minimum Thick-		ba
ness of Material)		,	ing and at least two (2) feet above the level of the fill pipe. Such	)a
Capacity	Gauge	Pounds Per	vent pipes shall terminate in return bends or hoods and shall have	
(Gallons)	(U.S. Standard)	Square Foot	coarse screens to prevent ingress of foreign material. The minimum	
1 to 285	16	2.50	size vent pipe shall be 1% inch.	
286 to 560	14	3.125	500.27-4 Where a power pump is used in filling storage tanks and	
561 to 1,100	. 12	4.375	a tight connection is made to the fill pipe, the vent pipe shall not be	
1,101 to 4,000	' 7	7.50	smaller than the fill pipe.	
4,001 to 12,000	1/4 inch	10.00	500.27-5 Individual vent pipes shall be provided for each tank,	
12,001 to 20,000	5/16 inch	12.50	except that where a battery of tanks designed to hold the same class	
20,001 to 30,000	318 inch	15.00	of liquids is installed, the vent pipes may be run into a main header.	70
	eel or wrought iron thinne			10
shall be galvanized. For	Class III liquids, if adequ	ate internal bracing		to
is provided tanks from	12,001 to 30,000 gallons ca	pacity may be built		ш
	hick. With the approval			
Bureau of Fire Preventi	on, tanks of copper or oth	er suitable material	pipe shall be of a size as specified in section 500.27-1 for the com-	sh
may be used if after t	he necessary handling inc	ident to installation	bined total storage.	le
	strength, rigidity, durab	ility, and tightness	500.28 Valves in Drawing-Off Pipes.—All drawing-off pipes term-	re
to the steel or iron ta			inating inside of any building shall have valves at the discharge end;	at
500.22 Material of A			when delivery is by gravity, pipe shall have a shut-on valve (which	le
	iding tops) shall be consti		shall preferably be of the automatically closing type) and in addition	81
	wrought iron of a thicknes		shall have a second valve at a suitable point in the line for use in	fo
	nts. For liquids of 35 degre			pi
	d of concrete in accordance	with the Standards	500.29 valve near tank if above ground.	•
of the American Concre	te Institute.		500.29-1 Where tanks are above ground there shall be a valve	16.

500.22-2 HORIZONTAL OR V	ERTICAL TANKS NOT OVER 1,100
GALLONS CAPACITY.	
Capacity (Gallons) Min. Thickness	Capacity (Gallons) Min. Thickness
Vertical Tanks of Material	Horizontal Tanks of Material
1 to 60 18 gauge U.S. Std.	1 to 60 18 gauge U.S. Std.
61 to 350 16 gauge U.S. Std.	61 to 275 14 gauge U.S. Std.
351 to 560 14 gauge U.S. Std.	276 to 550 12 gauge U.S. Std.
561 to 1,100 12 gauge U.S. Std.	551 to 1,100 10 gauge U.S. Std.

H. Maghel of task in feet above the boltom of the ring under the control of the c

500,25.7 For permissible quantities—see Sections 500.06, 500.15, 500.37, 500.41.
500.38 No Connections to Drains—All connections from tanks to any house or sub-surface drainage system-shall be so arranged as to prevent the flow of flammable liquids to any such system or the leakage of any flammable gases from such liquids, or approved flammable liquid collectors shall be provided in sach connection.
500.27:1 An open galvanized iron vent pipe arranged for proper drainage, or an automatically operated vent, shall be provided for every tank which may contain flammable vapors. The lower end of the vent pipe shall not extend through the top into the tank for a distance of more than one inch.

-Capacity of Tank		. D	iameter of	
Gallons	< -		Vent	
0 to 500			1% inch	
501 to 3,000			14 inch #	
3,001 to 10,000		0	2 inch	
10,001 to 25,000			2½ inch	
25,001 to 50,000			3 inch	
50,001 to 100,000	200		3½ inch	
100,001 to 150,000	-		4 inch	
150,001 to 400,000			5 inch	
400,001 to 1,000,000			6 inch	
Ours 1 000 000			6 inch	

demander, or an automatically operated work, shall be graveled for every case of size.

Capacity of Task

Out 500 11, 100 12,